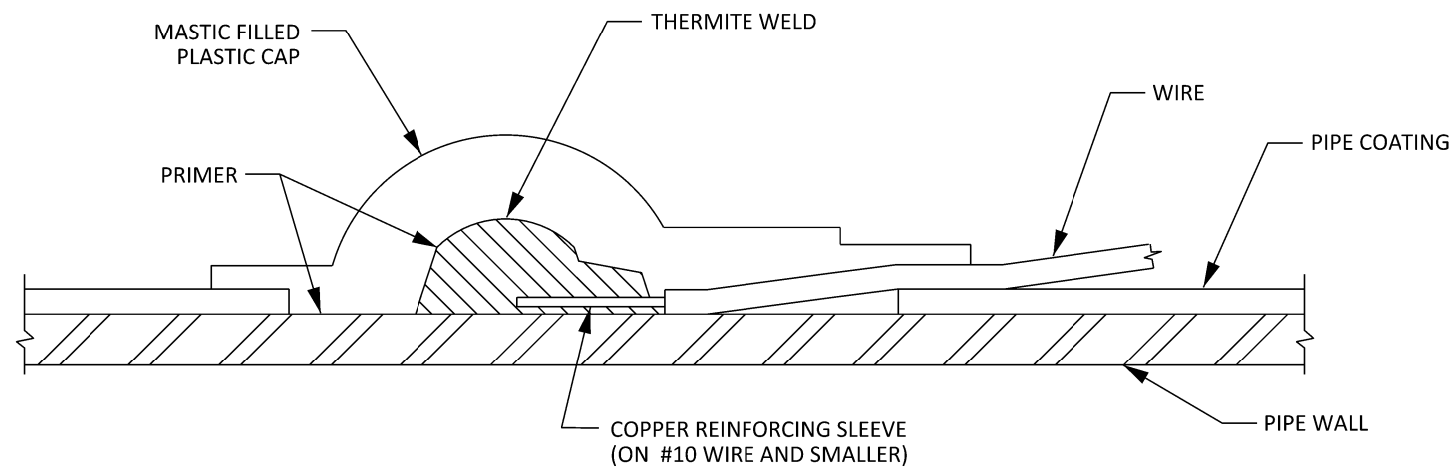



C.M.L.&C. PIPE

NOTES:

1. THERMITE WELD ALLOY SHALL BE SUITABLE FOR TYPE OF PIPE METAL (i.e., STEEL OR IRON.)
2. CLEAN PIPE TO BRIGHT METAL WITH FILE OR GRINDER.
3. WELD WIRE TO PIPE FOLLOWING WELD MANUFACTURER'S DIRECTIONS.
4. STRIKE SIDE OF WELD SOLIDLY WITH A 16 OZ. OR LARGER HAMMER TO TEST WELD.
5. REMOVE FLUX AND COAT WITH PRIMER.
6. RECOAT WITH MORTAR FOR CML&C PIPE AT JOINT ENCASE IN FIELD APPLIED MORTAR.
7. INSTALL MASTIC-FILLED PLASTIC CAP FOR DIELECTRIC COATED PIPE.
- △ 8. FOR WIRES ABOVE GROUND, TAG INDIVIDUAL WIRES FOR IDENTIFICATION PURPOSES, FOR BURIED WIRES, PLACE MARKER TAPE.



DIELECTRIC COATED PIPE

REVISIONS						APPROVALS			EASTERN MUNICIPAL WATER DISTRICT STANDARD DRAWING			
NO.	DATE	INITIAL	DESCRIPTION	APP'D	DATE		INITIAL	DATE	 EASTERN MUNICIPAL WATER DISTRICT THERMITE WELD DETAILS			
						DESIGN	GLJ	1/23/97				
						CONSTRUCTION						
△3	6/19/19	GS	UPDATED TITLE BLOCK, FONT, AND LOGO	AGA	6/19/19	INSPECTION	JEW	4/23/97				
△2	9/21/07	RE	ADDED NOTE #8	JM	12/18/07	OPERATIONS	LMc	1/28/97				
△1	3/8/01	GR	ADDED NEW TITLE BLOCK AND FILE ID NO			SUBMITTED						
REFERENCES:				SCALE: NONE		RECOMMENDED			APPROVED <u>Charles J. Bachmann</u> 4/25/97 ASSISTANT GENERAL MANAGER DATE			
FILE I.D.: \kauai\eng\std dwgs\B-661.dgn				DRAWN BY: KER		<u>Michael G. Meyerpeter</u> 1/25/97 DIRECTOR OF ENGINEERING DATE					B-661	